

Packing, conservation and dispatching of sheet metal coils, band steel rings and sheet material has to be made strictly according to following guidance:

VDI Guideline: 2373, 2698, 2699, Inspection Certificate 3.1 according to EN 10204: 2004 always with all chemical and mechanical values (Set and actual values).

Level of oiling:

Definition	Classification	Quantity of Oil (Reference values)
very slightly oiled	1	approx. 1g/m ² and side
slightly oiled	2	approx. 2g/m ² and side

A high degree of constancy and regularity in the level of oiling quoted in the table is aimed so that the deep drawability of the metal sheet is not affected.

1. Delivery in rings

The coil has to be marked by Packing Data sheet VDA 4902

Max. inner diameter: 508 mm
 Max. outside diameter: 1,800 mm
 Max. coil weight: 8 t

Max. coil weight up to 300 mm bandwidth: 5 t
 (Exceptions 6 and 7 mm)

Delivery lying down up to max. 4.5 t

Wooden underlay (squared wood, quality class 2, 100 x 100 mm)

Intermediate layers of wood (squared wood, quality class 2, at least 40 x 40 mm)

Delivery vertical starting at 4.5 t up to max. 8 t single rings

2. Delivery regulations for steel bar

Length max. 6,000 mm

Delivery in bundles max 2.5 t, crane unloading subject to VDI 2367

Underlays and intermediate layers of wood (squared wood, quality class 2, 100 x 100 mm)

Deviations of this regulation can be arranged in individual cases and can also be seen in the text of the demand/order.